## TiO, Slot Waveguide for Efficient On-Chip Raman Spectroscopy

# CNF Project Number: 2255-13 Principal Investigator: Jin Suntivich<sup>1,2</sup> User: Chengyu Liu<sup>3</sup>

Affiliations: 1. Materials Science and Engineering Department, 2. Kavli Institute at Cornell for Nanoscale Science, 3. School of Applied and Engineering Physics; Cornell University

Primary Source of Research Funding: Samsung Advanced Institute of Technology (SAIT)

Contact: js2765@cornell.edu, CL986@cornell.edu

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#### Abstract:

On-chip integrated Raman spectroscopy offers an attractive route to on-chip sensing, owing to its portability and signal enhancement in comparison to conventional Raman spectroscopy [1-3]. In order to further improve the Raman conversion efficiency over the previous work, we design a titanium dioxide  $(TiO_2)$  slot waveguide, which has a stronger overlap with the surrounding molecule and a reduced mode volume, which when combined with the high refractive index of  $TiO_2$ , allows the theoretical conversion efficiency to be five times higher than strip waveguides. We fabricate the proposed  $TiO_2$  slot waveguides using a combination of e-beam lithography and chromium (Cr) hard mask. The propagation loss is about 15 dB/cm at 780 nm wavelength, which makes this platform promising for the next-generation integrated on-chip Raman sensors.

### **Summary of Research:**

Fully-integrated on-chip Raman sensors are a critically needed technology for medical diagnostics, threat detection, and environmental-quality monitoring. By utilizing a waveguide design using the evanescent field outside of a dielectric to pump and collect Raman scattering, we have demonstrated an integrated-evanescent Raman sensor on  $\text{TiO}_2$  [2]. In order to further improve this on-chip Raman sensing platform, we propose a slot waveguide structure that has an air gap between two parallel bus waveguides to improve the Raman efficiency. In this slot waveguide structure, the electric field discontinuity at the  $\text{TiO}_2/\text{air}$  interface leads to a high confinement of the optical field in the slot region, which makes this structure appealing for sensing applications.

We fabricate the proposed  $\text{TiO}_2$  slot waveguides using a combination of e-beam lithography and Cr hard mask. The fabrication flow is shown in Figure 1. Since the design slot width is around 100 nm, which is beyond the resolution of conventional photolithography, we switch to e-beam lithography from our previous work [2].

We start with a silicon substrate with thermal oxide on top and sputter  $\text{TiO}_2$  thin film using PVD75 deposition tool. Above  $\text{TiO}_2$  thin film, we first sputter a thin layer of Cr as a hard mask and then the e-beam resist for e-beam lithography (Figure 1a). After e-beam exposure and development (Figure 1b), we transfer the slot pattern to Cr layer by dry etching in PT770 ICP (Figure 1c). Then we remove the residual e-beam resist by oxygen plasma (Figure 1d) and transfer the slot pattern to  $\text{TiO}_2$  layer by dry



Figure 1: The fabrication process of TiO<sub>2</sub> slot waveguides.



Figure 2: A SEM image of the  $TiO_2$  slot structure after  $TiO_2$  dry etching.

etching in Oxford 100 ICP (Figure 1e). Finally, we remove the Cr hard mask by wet etch (Figure 1f) to form  $\text{TiO}_2$  slot waveguides. Figure 2 is a representative scanning electron micrograph (SEM) of the cross section of a fabricated  $\text{TiO}_2$ slot waveguide after  $\text{TiO}_2$  dry etching step. By utilizing a thin layer of Cr as the hard mask for  $\text{TiO}_2$  etch, we are able to define an air gap between two parallel bus waveguides for Raman sensing purpose.

In order to characterize this device's profile of the slot performance, we measure the *at 780 nm*. propagation loss using the top-view camera method around 780 nm wavelength in air. We couple a 780 nm laser light into

the slot waveguide by an objective lens and capture the

waveguide scattering by a camera mounted on the top.

We measure the scattering as a function of waveguide

length, subtracting the average baseline signal (non-zero

dark regions away from the waveguide), and plot the scattering intensity as a function of distance. Then we fit this data to a linear regression model and extract a loss

value of about 15 dB/cm. Compared with the previous

result by a conformal atomic layer deposition re-coating

method to create TiO<sub>2</sub> slot waveguides (767 dB/cm at

664 nm wavelength) [4], our fabrication method has

dramatically decreased the device propagation loss,

which makes this platform more practical for on-chip

Raman sensing application.



Figure 3: Calculated guiding mode profile of the slot waveguide structure at 780 nm.

between guiding light and sensing chemistry. This quasi-TE mode in the slot structure has a stronger overlap with the surrounding molecule than that in strip waveguides, which makes the slot waveguide structure more in favor of Raman sensing than a strip waveguide structure. Our calculation reveals that our TiO<sub>2</sub> slot waveguide design has a five-fold  $\eta_0$  than optimized strip waveguides that were made of TiO<sub>2</sub> as well.

In conclusion, we propose a slot structure on  $\text{TiO}_2$  integrated optics platform for efficient on-chip Raman sensing. We fabricate  $\text{TiO}_2$  slot

waveguides and the low loss (15 dB/cm) of our  $\text{TiO}_2$  waveguide puts it as one of the best performing slot waveguide. Future work will focus on the control of the fabrication variation and repeatability and the demonstration of high-performance sensing.

#### **References:**

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We notice that  $\text{TiO}_2$  slot etching generates non-vertical sidewalls, so we include those dimension changes and simulate the mode profile in our  $\text{TiO}_2$  slot waveguide structure. Figure 3 shows that our fabricated slot structure can support a quasi-TE guiding mode, which is highly confined in the gap region. Based on our previous model of waveguide-based spontaneous Raman scattering conversion efficiency  $\eta_0$  [2],  $\eta_0$  is related to the overlap